2 CEM Corporation, 3100 Smith Farm Road, Matthews, NC 28104

3 Agilent Technologies LDA (UK) Ltd, Cheadle Royal Business Park, Stockport, Cheshire. SK8 3GR, UK DE54584191

Table 3. Calibration data, DLs, BECs, and LOQs for As, Cd, Hg, Pb.

DL (ppb)

0.0158

0.0026

0.0068

R

1.000

1.000

1.000

From ICP-MS MassHunter Calibrations

BEC (ppb)

0.0142

0.0015

0.0120

0.0150

EWCPS 2023

We 14



Calculated

Limit of

Quantitation

(LOQ), µg/kg

9.18

6.25

2.16

7.85



The analysis of metals in cannabis has been difficult for many labs because of a lack of official methods in the industry. In August 2021, AOAC adopted an ICP-MS method for the determination of arsenic (As), cadmium (Cd), mercury (Hg), and lead (Pb) in a variety of cannabis and cannabis-derived products. The new method is adopted as an Official Method of Analysis in First Action status. This AOAC method has undergone rigorous assessment by the AOAC Expert Review Panel (ERP) and achieved consensus through AOAC members.

The authors have also worked with ASTM and the D37 Cannabis community to develop the first ASTM standard test method for the analysis in Metals in Cannabis.



Experimental

Instrumentation

The 7850 ICP-MS, with the Ultra High Matrix Introduction (UHMI) system and ORS⁴ collision/reaction cell (CRC), was used for the analysis. The Agilent SPS 4 autosampler was used. The 7850 was configured as follows:

- Micro Mist glass concentric nebulizer
- Quartz spray chamber
- Quartz torch with 2.5 mm id injector
- Nickel-plated copper sampling cone and a nickel skimmer cone

Table 1. Agilent 7850 ICP-MS operating conditions.

Parameter	Value
RF Power (W)	1600
Sampling Depth (mm)	10
Carrier Gas (L/min)	0.80
Dilution (UHMI) Gas (L/min)	0.15
UHMI Setting	4
Helium Cell Gas (mL/min)	4.3
KED (V)	3.0



Standard and samples

To verify the sample preparation digestion process and the accuracy of the ICP-MS method, four NIST SRMs were analyzed. The SRMs included NIST 1547 Peach Leaves, NIST 1573a Tomato Leaves, NIST 1575 Pine Needles, and NIST 1515 Apple Leaves. The AOAC method is suitable for the analysis of the range of cannabis and hemp-based products that are listed in Table 2. A sample from each category was analyzed for a spiking study in this work.

Table 2. Types of cannabis and hemp samples that can be analyzed by the $\,$

AOAC ICP-MS method. The samples in bold were used in the spiking study.			
Sample Category	Sample		
	Hemp flower		
Inhaled	Cannabinoid (CBD) vape oil		
	Hemp isolate extract		
	Full spectrum softgel capsules		
	Full spectrum tincture		
Oral	Isolate tincture		
	CBD coffee grounds		
	Hemp butter		
	Hemp seed oil		
	CBD beef jerky		
	CBD hard candy		
	CBD pineapple drink		
	Full spectrum balm		
	Pain relief cream		
Topical	CBD balm		
	CBD topical oil		
	Hemp soap		
Manufacturing	Hemp biomass		
	Spent hemp biomass		
	Trichomes		
- Wandracturing	CBD crude extract		
	CBD distillate		
	CBD isolate		

Sample preparation

Calibration standards were prepared using a mix of 1% HNO₃ and 0.5% HCl.

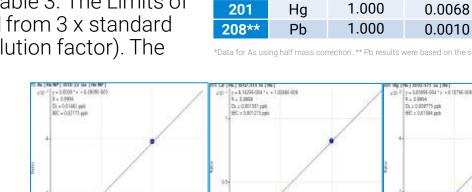
- A variety of cannabis and cannabiscontaining samples (NC, USA)
- Approximately 0.5 g of cannabis plant or cannabis product were weighed into TFM MARSXpress Plus vessels (CEM).
- 9 mL HNO₃ and 1 mL HCl were added.
- A MARS 6 microwave digestion system (CEM) was used to digest the samples and method blanks.

Results and Discussion

Calibration and calibration verification

Representative calibration curves for As, Cd, Hg and Pb are shown in Figure 1. All show excellent linearity across the calibration range. A summary of the calibration data for As, Cd, Hg, and Pb, including detection limits (DLs) and background equivalent concentrations (BECs) is given in Table 3. The Limits of Quantitation (LOQ) were calculated from 3 x standard deviation (low-level spike) x 100 (dilution factor). The

LOOs were within the AOAC SMPR of \leq 10 ppb in the original sample.



Mass

75

111

As*

Cd

Figure 1. Calibration Curves for As, Cd, Hg, Pb.

SRM recoveries

To check the effectiveness of the sample digestion process and the accuracy of the ICP-MS method, each of the four NIST SRMs was prepared in triplicate. Each of the three preparations of the SRMs was analyzed three times using the 7850 ICP-MS. As shown in Table 4, the mean concentrations were in good agreement with the certified concentrations, where values were provided, meeting the AOAC method SMPR acceptance criteria of 80-120%. Blank cells indicate the absence of a certified or reference value.

Table 4. Mean concentrations (ppm) of three repeat measurements of four plant-based SRMs, including comparison with reference values, and recoveries

ents. Blank cells ind	dicate the absence	e of a reference or	certified value.	,			
	NIST 1547 Pe	each Leaves		N	IIST 1573a Toma	ato Leaves	
Measured Cor µg/kg)*	nc (ppm,	Certified Conc	Recovery (%)	Measured Conc (ppm, µg/kg)*		Certified Conc	Recovery (%)
Mean	SD	(mg/kg)		Mean	SD	(mg/kg)	
0.06	0.01	0.06	99	0.109	0.021	0.112	97
0.025	0.001	0.026	96	1.39	0.01	1.52	91
0.034	0.003	0.031	108	0.032	0.002	0.034	96
0.78	0.02	0.87	90	0.555	0.098		
1.04	0.08	1R	(104)	2.09	0.51	1.99	105
95.4	3.3	98	97	238.67	34.91		
0.068	0.004	0.07R	(97)	0.504	0.014	0.57	88
0.79	0.01	0.69	114	1.50	0.03	1.59	94
3.31	0.08	3.7	89	4.25	0.34	4.7	90
16.38	0.56	17.9	92	26.19	0.27	30.9	85
0.108	0.032	0.12	90	0.062	0.009	0.054	114
0.006	0.000			0.023	0.002	0.017R	(135)
128	4	124	103	60.07	0.56	63R	(95)
NIST 1575 Pine Needles				NIST 1515 Apple Leaves			
Measured Cor	nc (ppm,	Certified	Recovery (%)	(%) Measured Conc (ppm,		Certified	Recovery (%)
μg/kg)*		Conc		μg/kg)*		Conc	
Mean	SD	(mg/kg)		Mean	SD	(mg/kg)	
0.047	0.008	0.039R	(121)	0.029	0.009		
0.210	0.006	0.233	90	0.014	0.003	0.013	108
0.0380	0.0010	0.0399	96	0.0420	0	0.0432	98
0.144	0.002						86
							(153)
434	12	488R	(89)	49.2	1.1	54.1	91
0.060	0.005	0.061R	(98)	0.086	0.005	0.09R	(96)
					0.024		84
				4.79		5.69	84
	0.77		104	10.14		12.45	81
0.110	0.007	0.099R	(111)	0.118	0.024		
	Measured Corμg/kg)* Mean 0.06 0.025 0.034 0.78 1.04 95.4 0.068 0.79 3.31 16.38 0.108 0.006 128 Measured Corμg/kg)* Mean 0.047 0.210 0.0380 0.144 3.4 434	Measured Conc (ppm, pg/kg)* Mean SD 0.06 0.01 0.025 0.001 0.034 0.003 0.78 0.02 1.04 0.08 95.4 3.3 0.068 0.004 0.79 0.01 3.31 0.08 16.38 0.56 0.108 0.032 0.006 0.000 128 4 MIST 1575 P Measured Conc (ppm, pg/kg)* Mean SD 0.047 0.008 0.210 0.006 0.000 0.144 0.002 3.4 0.9 434 12 0.060 0.005 1.43 0.10 3.22 0.30 32.01 0.77	Measured Conc (ppm, pg/kg)*	Measured Conc (ppm, μg/kg)* Certified Conc (mg/kg) Recovery (%) Mean SD (mg/kg) Recovery (%) 0.06 0.01 0.06 99 0.025 0.001 0.026 96 0.034 0.003 0.031 108 0.78 0.02 0.87 90 1.04 0.08 1R (104) 95.4 3.3 98 97 0.068 0.004 0.07R (97) 0.79 0.01 0.69 114 3.31 0.08 3.7 89 16.38 0.56 17.9 92 0.108 0.032 0.12 90 0.006 0.000 128 4 124 103 NIST 1575 Pine Needles Measured Conc (ppm, μg/kg)* Certified Conc Recovery (%) 0.047 0.008 0.039R (121) 0.210 0.006 0.233 90 0.144 0.002 0.167R	NIST 1547 Peach Leaves Neasured Conc (ppm, μg/kg)* Conc (mg/kg) Mean SD (mg/kg) Mean O.06 O.01 O.06 99 O.109 O.025 O.001 O.026 96 O.39 O.34 O.003 O.031 I08 O.032 O.78 O.02 O.87 90 O.555 O.06 O.08 IR (104) O.09 O.06 O.06 O.08 IR (104) O.09 O.06 O.06 O.004 O.07R (97) O.504 O.79 O.01 O.69 O.06 O.004 O.07R O.06 O.006 O.000 O.023 O.032 O.06 O.006 O.000 O.002 O.062 O.062 O.062 O.062 O.062 O.062 O.006 O.000 O.023 O.023 O.023 O.023 O.023 O.047 O.008 O.039R O.047 O.008 O.039R O.014 O.0380 O.0010 O.0399 O.014 O.0380	Measured Conc (ppm, μg/kg)*	Measured Conc (ppm, μg/kg)*

137 Ba Spike recoveries

0.0167

4.99

0.004

0.08

107 Aa

A spike recovery test was carried out to check the accuracy of the 7850 ICP-MS method. Table 5 shows the results for all SMPR elements spiked at three concentration levels (low, medium, and high) for four

0.006

45.06

0.001

1.52

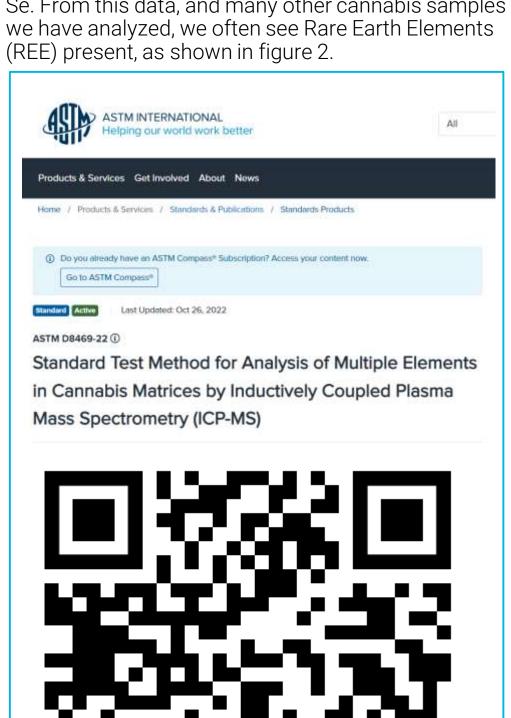
cannahis	samples (fr	om Table 2).	'		,
our in labilo		Native Level	Recovery %		
Mass	Element		Low Spike ≥10 to 100 ppb	Medium Spike >100 ppb to 1 ppm	High Spike >1 to 10 ppm
		Flo	wer (Inhaled)	posts a post	
75	As	91.2	87	95	107
111	Cd	209	99	101	100
201	Hg	16.9	95	94	102
208	Pb	306	66	109	100
		Hem	p Butter (Oral)		
75	As	0.48	108	103	102
111	Cd	0.16	98	100	95
201	Hg	<l0q< td=""><td>103</td><td>104</td><td>101</td></l0q<>	103	104	101
208	Pb	3.73	95	102	98
Pain Relief Cream (Topical)					
75	As	11.8	64	97	100
111	Cd	2.26	93	99	98
201	Hg	6.86	78	89	103
208	Pb	12.4	69	100	102
CBD Crude Extract (Manufacturing)					
75	As	3.15	88	99	100
111	Cd	1.11	98	97	98
201	Hg	5.76	85	91	94
208	Pb	188	63	89	100

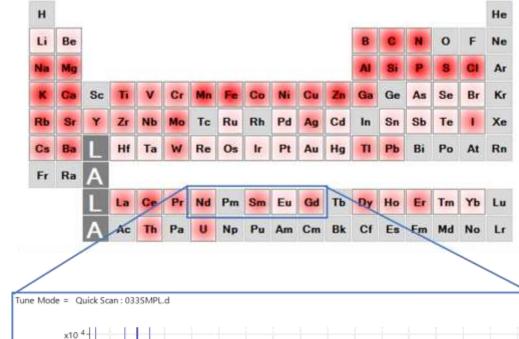
48.8

92

Table 5. Mean recovery results of As, Cd, Hg, and Pb in cannabis sample digests. Mean calculated from three separate digests, each measured in triplicate. The recoveries for As, Cd, Hg, Pb in all the cannabis samples were within the AOAC SMPR recovery requirements of 60-115% for low spikes, and 80-115% for medium and high spikes.

In addition to the quantitative analysis, IntelliQuant data was also acquired to provide semiquantitative results for other elements. Some plant materials can accumulate high enough levels of less typical elements to cause unexpected and unusual interferences. One example is if the rare earth elements (REEs) are present at high enough concentration in a sample they can form doubly charged ion (REE2+) interferences on trace Zn, As, and Se. From this data, and many other cannabis samples





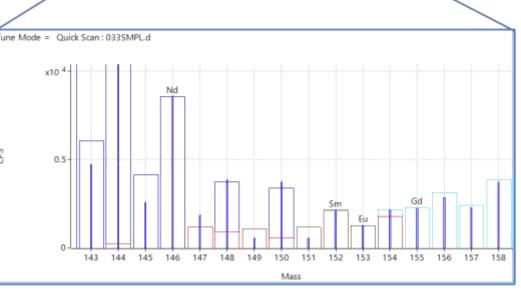


Figure 2. IntelliQuant data of Cannabis Plant, showing presence of REEs.

Conclusions

- The first standard test methods have been completed with both ASTM and AOAC.
- Both methods are for the determination of As, Cd, Hg, and Pb and additional optional elements in cannabis samples.
- The accuracy of the methods was evaluated by analyzing four plant-based SRMs and conducting a spike recovery test at different concentration levels for As, Cd, Hg, and Pb in four cannabis samples.

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