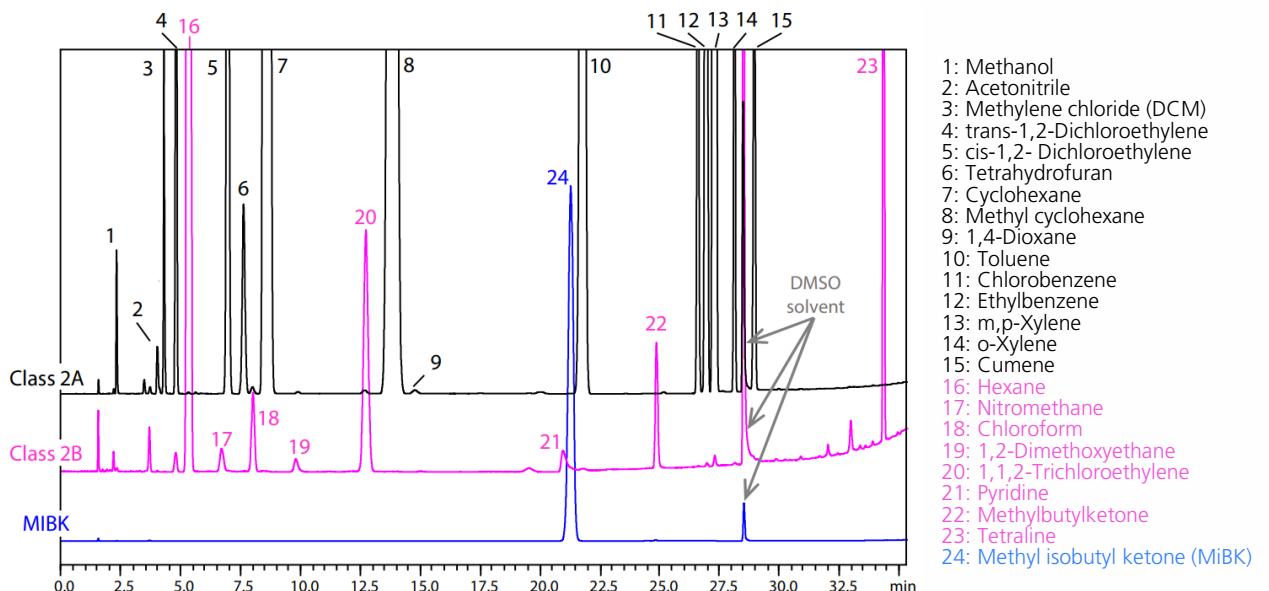


**CoreFocus**
**Report**
**No.342**
**GC      FID      HS      SH Series**
**SH-I-624Sil MS**
**Analysis of Residual Solvents in Pharmaceuticals**
**Keywords: Water-Insoluble Samples, N<sub>2</sub> Carrier, JP17 Supplement II, USP 467**


Main Unit	: Nexis™ GC-2030
Detector	: FID-2030 flame ionization detector
Column	: SH-I-624Sil MS (30 m x 0.53 mm I.D. df = 3 $\mu$ m), P/N: 227-36078-01
Column Temp.	: 40 °C(20 min) - 10 °C/min - 240 °C(20 min) Total 60 min
Injection Mode	: Split 1:5
Carrier Gas Controller	: Linear Velocity (N <sub>2</sub> )
Linear Velocity	: 35 cm/s
Detector Temp .	: 250 °C
FID H <sub>2</sub> Flow Rate	: 32 mL/min
FID Make Up Flow Rate	: 24 mL/min (N <sub>2</sub> )
FID Air Flow Rate	: 200 mL
Injection Volume	: 1 mL

HS-20	
Oven Temp.	: 80 °C
Sample Line Temp.	: 90 °C
Transfer Line Temp.	: 105 °C
Vial Shaking Level	: Off
Vial Volume	: 20 mL
Vial Equilibrating Time	: 45 min
Vial Pressurization Time	: 1 min
Vial Pressure	: 68.9 kPa
Loading Time	: 0.5 min
Needle Flush Time	: 5 min

 Source : Application News G326 ([JP](#), [ENG](#))

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